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Battery Safety

- High power batteries are always ready to discharge dangerous current and start fires
 - You should build a fuse into the battery!
- Ideally the voltage of your battery system will not be life-endangering.
 - Some professional electric propulsion systems are
 - Cars
 - Wall power storage
 - F1 KERS
- Battery leads should <u>never</u> directly touch
- Batteries should <u>always</u> be stored in a safety bag to contain flame if they rupture
- It is possible that damage during charging, use, etc. might not cause a "vent" event until hours later (middle of the night in your house)
 - STORE THEM IN LIPO BAGS!







Build or Buy?

- Bioenno power is a favorite among POTA activators
 - LiFePO4 batteries and chargers made for hams!
 - Vary from 40 dollars to 2700 dollars based on size
 - Solar charging options as well!
- Car battery form-factor liFePO4 batteries exist and can be used with an external charger.
- Purchasing is likely safer, and not as expensive in comparison as you may think.







Radio Power Requirements

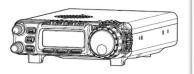


FT-857D

HF/VHF/UHF

ULTRA-COMPACT TRANSCEIVER

OPERATING MANUAL



Supply Voltage:

Current Consumption:

Normal: 13.8 VDC ± 15 %, Negative Ground

Squelched: 550 mA (Approx.)

Receive: 1 A Transmit: 22 A

SPECIFICATION

General Frequency Range:

Emission Modes:

Synthesizer Steps (Mir

Antenna Impedance:

Operating Temp. Ran

Frequency Stability

Receive: 0.1-56 MHz, 76-108 MHz, 118-164 MHz,

420-470 MHz

Transmit: 160 - 6 Meters (USA: includes 60 meters). 2 Meters,

70 Centimeters (Amateur bands only) A1A (CW), A3E (AM), J3E (LSB/USB), F3E (FM), F1D (9600 bps packet), F2D (1200 bps packet)

10 Hz (CW/SSB), 100 Hz (AM/FM/WFM) 50 Ohms, Unbalanced

14 °F to 140 °F (-10 °C to +60 °C) ±4 ppm from 1 min. to 60 min after

@25 °C: 1 ppm

th optional TCXO-9)

Normal: 13.8 VDC ±15 %, Negative Ground Supply Voltage: Squelched: 550 mA (Approx.) **Current Consumption:**

Receive: 1 A Transmit: 22 A

Case Size (W x H x D): 6.1" x 2.0" x 9.2" (155 x 52 x 233 mm)

Weight (Approx.): 4.6 lb. (2.1 kg)

Transmitter

RF Power Output SSB/CW/FM AM Carrier (@13.8 V DC) 160- 6 M: 100 W 25 W

2 M: 12.5 W

70 CM: 20 W SSB: Balanced Modulator, Modulation Types:

> AM: Early Stage (Low Level), FM: Variable Reactance

FM Maximum Deviation: ±5 kHz (FM-N: ±2.5 kHz) -50 dB (1.8-29.7 MHz) Spurious Radiation: -60 dB (50/144/430 MHz)

Carrier Suppression:

Opp. Sideband Suppression: >50 dB

SSB Frequency Response: 400 Hz-2600 Hz (-6 dB) 200-10k Ohms (Nominal: 600 Ohms) Microphone Impedance:

FT-857D Operating Manual

This works out to.... 15.87 Volts max

11.73 Volts min



Battery Chemistries









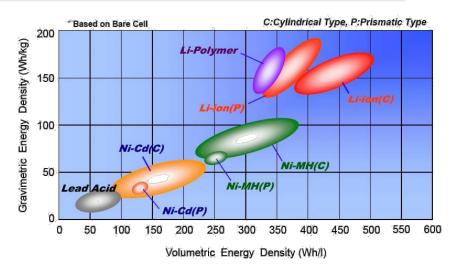
- Lead Acid Developed 1801 Commercialized 1886
- NiCAD Patent 1902 US 1946
- NiMH Developed 1967 Commercialized 1989
- Lithium ion / LiPO Dev. 1972 Still Improving!
 - Lithium polymer
 - LiCoO2 cathode
 - Lithium Manganese
 - LiMn2O4
 - Lithium Iron
 - LiFePo4 cathode
 - Lithium sulfur
 - Various chemistries under research
 - Generically LiS

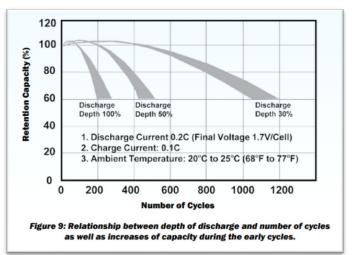




Battery Cost, Weight, and Lifespan

- Lead acid cells
 - \$80 to \$100 per kWhr
 - Likely will run your radio only for first 50% of discharge
 - Approximately 500 cycle life in this use case
- Lithium Ion cells
 - \$300 to \$400 per kWhr
 - (\$180 used 18650's)
 - Will run your radio to full discharge
 - 1000+ cycle lifespan expectation
 - Lower self-discharge in storage





https://www.epectec.com/batteries/cell-comparison.html

https://www.powertechsystems.eu/home/tech-corner/lithium-ion-vs-lead-acid-cost-analysis/

https://www.ultralifecorporation.com/PrivateDocuments/ WP_li-ion-vs-lead-acid-WEB_1.pdf



Battery Chemistry & Voltage per cell

Numbers are <u>per cell</u>

Chemistry	V average	V full	V depleted
Lead Acid	2.1	~2.4	~1.5
NIMH	1.2	1.4	0.9
LiPO	3.7	4.2	~3.0
LiFePO4	3.2	3.65	2.5

- Most batteries rated by average voltage
 - 14.8V rating at right.
 - Actual peak = 16.8V!!!
 - Peak voltage is too high for most radios





Lead Acid Discharge Curve

(Group 27 lead acid battery has ~85 AH capacity)

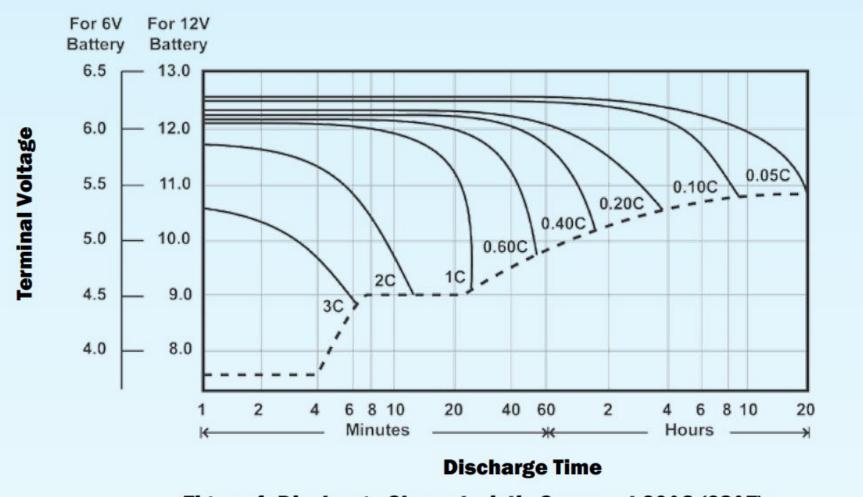
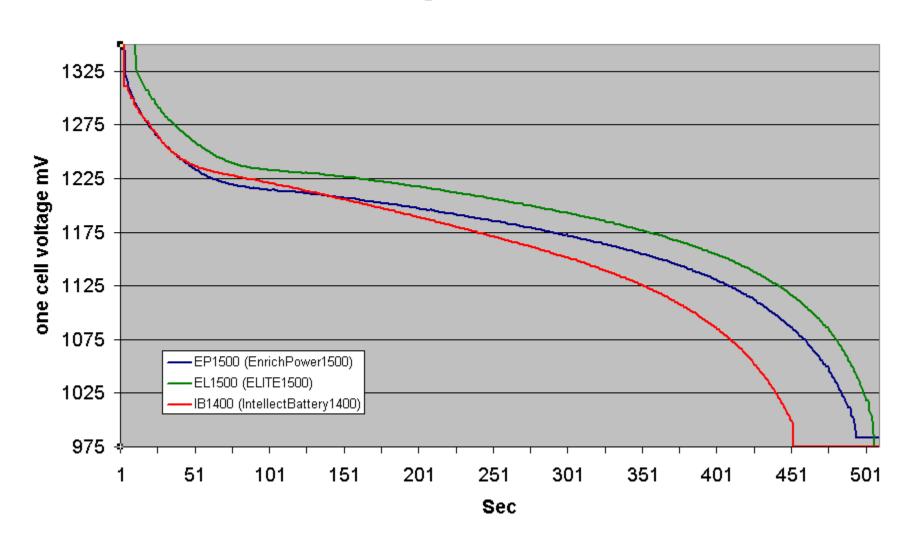


Figure 4: Discharge Characteristic Curves at 20 °C (68 °F)



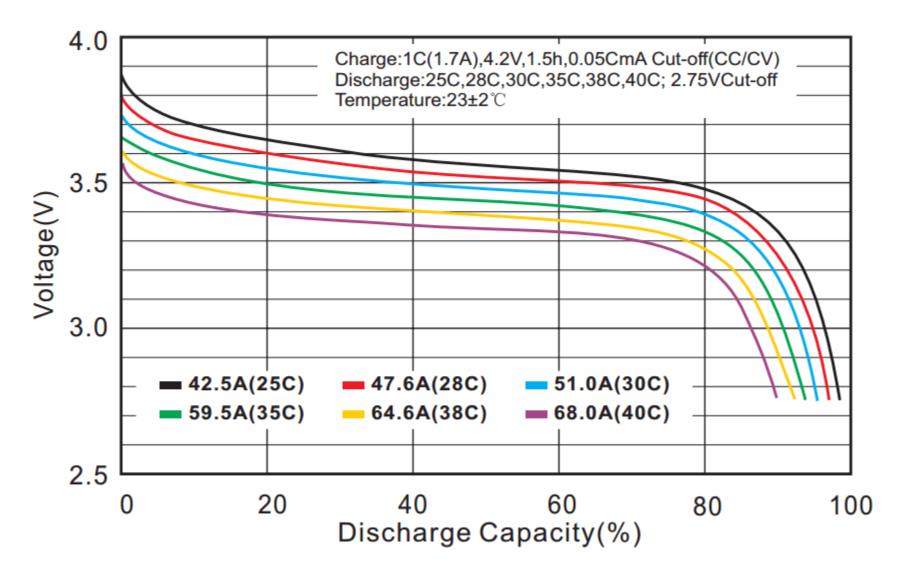
NIMH Discharge Curve

10A discharge 2/3A size NIMH





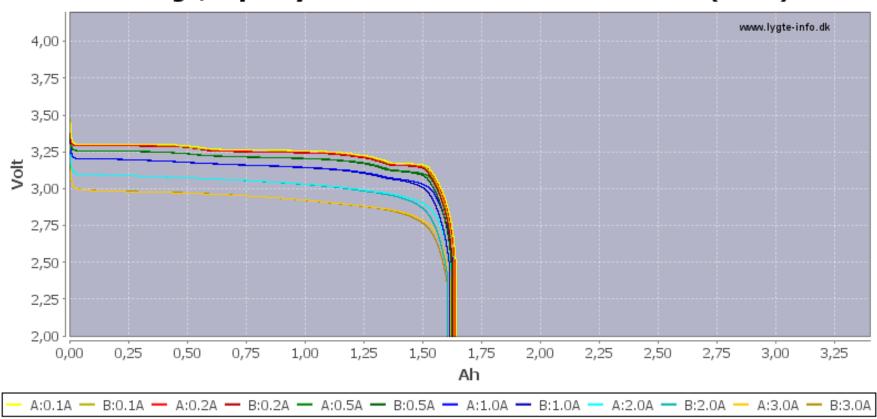
Lipo Discharge Curve





Lithium Iron Discharge Curve

Discharge, capacity: Soshine 18650 LiFePO4 1800mAh (Black)



• Note how comparatively flat the curve is...



Selecting Battery Configuration

- Batteries described as "XsYp"
 - 2s1p would be two cells in series, with no parallelization (2 cells total)
 - AKA "2S" and the "1P" is assumed.
 - 4s6p means 4 series connected groups of 6 cells in parallel. (24 cells total)

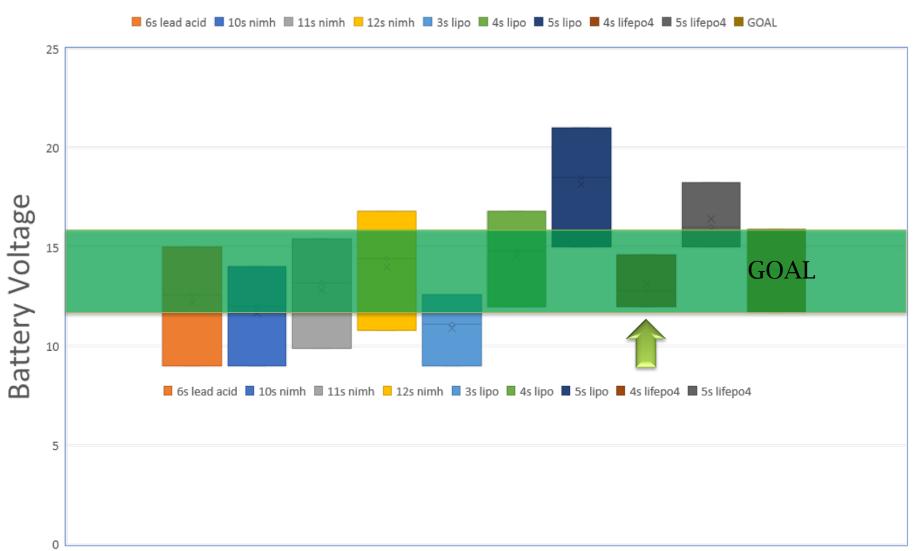




SOUTH CANADIAN SOCIETY RADIO SOCIETY

Voltage Options

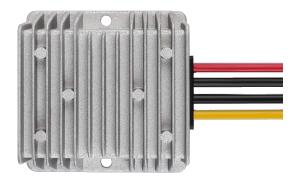
Battery Voltage Ranges During Depletion





Voltage Regulation

- Switching voltage regulators
 - 8V to 40V input
 - 13.8 output
 - SIGNIFICANT RF noise
- MFJ voltage booster
 - 9V to 13.8V input
 - Regulated output
 - Reportedly RF quiet
 - Add \$170 to your battery cost



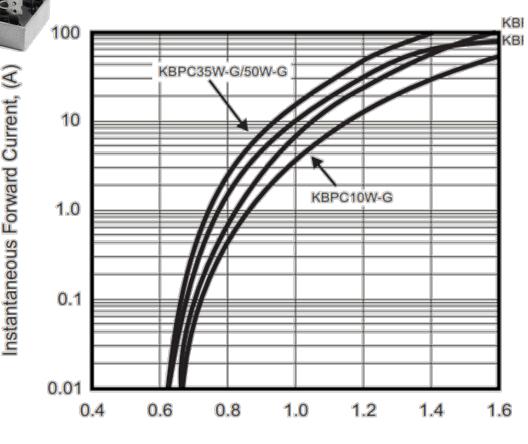




Noiseless Voltage Regulation

- Low cost, high current bridge rectifier
 - One dollar!
 - Constant (enough) voltage drop
 - Add into circuit when 4s lipo is fully charged
 - Either remove or short the diode when the voltage drop is not needed
- The risk is you might <u>forget</u> to put this in circuit when using your battery, and overvolt your radio

Fig.3 - Typical Forward Characteristics

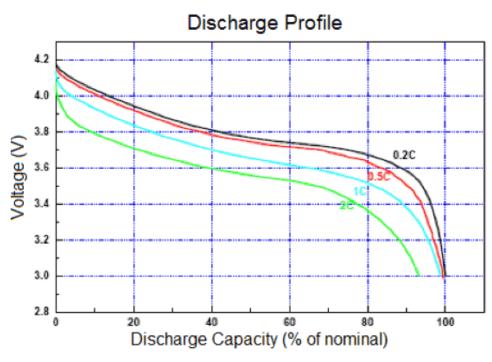


Instantaneous Forward Voltage, (V)



Load Dependent Capacity

- Battery energy output decreases at higher discharge rates
 - Internal resistance losses
- Some chemistries are VERY rate limited by internal resistance
 - Lead acid per gram outputs very little power
 - High rate lithium batteries minimize heating through low I.R.
 - 70C to 100C batteries are "claimed" by manufacturers
 - Higher C discharge ratings imply lower IR



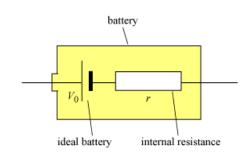
Discharge: 3.0V cutoff at room temperature.



Internal Resistance

- Controls how much voltage "sags" under load
- High internal resistance:
 - Heats the battery
 - Limits power output
 - Lowers voltage provided by the battery
- deltaV=I*internal_resistance



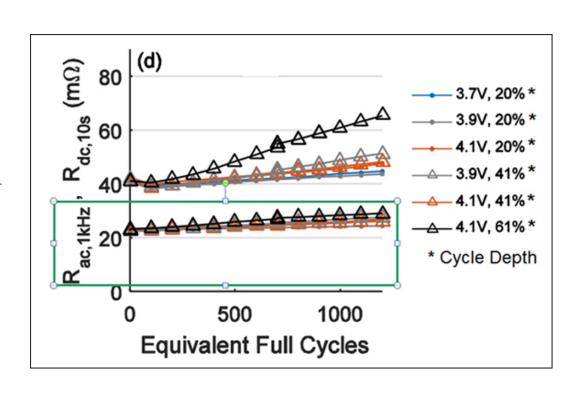


- I attempted to use my jump- starting box to run mobile radio (POTA)
 - Worked fine transmitting 100W for ~15 minutes
 - Radio suddenly turned off when I transmitted and came back on when I released the key.
 - Low-load voltage of the battery was fine to run the radio, but under 22A transmitting load, voltage was dropping to ~9V and lower.
- Some lead acid batteries have IR's approaching 1 ohm!!!



Notional Internal Resistances

- Keep in mind your standard series and parallel resistance equivalencies apply!
 - Large banks of <u>parallel</u> lead acid cells don't have to worry as much about IR.
- Lead Acid = $\sim 0.2\Omega$ to 1.0Ω and up
- NIMH = $\sim 15 \text{m}\Omega$ at best
- Lithium = $\sim 3 \text{m}\Omega$ in many cases

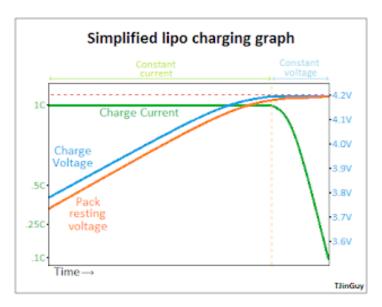


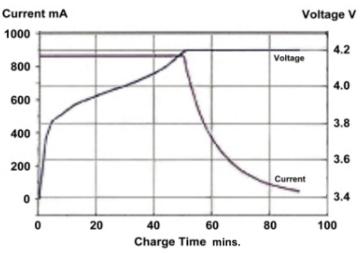
Lead Acid fully charged @ 22A = **4.4 volt drop!** LiPO fully charged @ 22A = **0.66 volt drop**



Charging Batteries

- Battery setting and voltage profile is very important!
- Nickel batteries charge at constant voltage until a "peak" voltage is detected as battery is full
- Lithium batteries charge at constant current when mostly empty, but then switch to constant voltage as to not exceed their maximum voltage.
 - This is why your phone charges faster to ~70% to 80% and then "slows down".







Hobby Battery Charger

- Quite capable
- Most recent versions are even touch screen
- Incorporate cell balancing and monitoring
 - This is what the multicolored, multiwire port is for.
- One charger can charge MANY different types of batteries.
- ~80 dollars

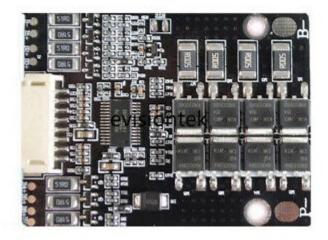




Battery Balancing

- Packs are made of many cells in series, and each battery cell must stay at similar voltage (typically 0.01 or 0.02 range)
- Imbalanced packs will charge/discharge with increasing disparity
- Pack eventually flames out during use, charging, or even storage!
- Some battery packs come with on-board battery management systems (BMS)

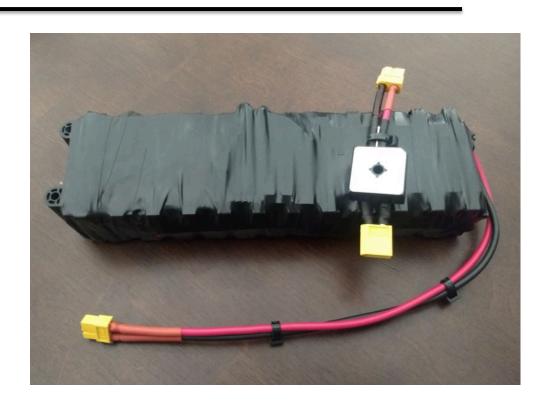






Making Your own Battery

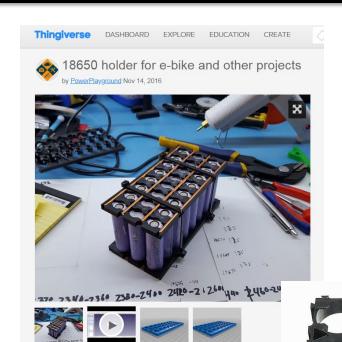
- Please work safely!
- No metal rings, watches, belts, etc.
- Non-conductive worktable.
- It took considerably longer than I thought
 - With all materials present, I still spent
 6 hours making my first battery.





Cell Holders

- Begin with something to securely hold your batteries
 - 3D print spacers
 - Many sources for very cheap 18650 holders

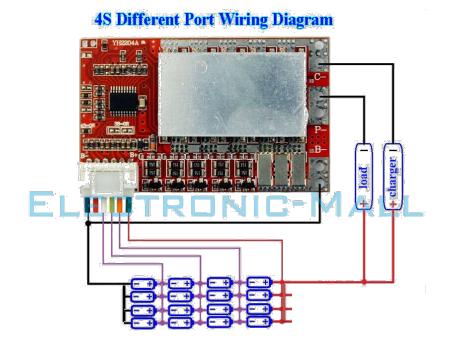


10x for 4.98 on Ebay



Battery Management Systems (BMS)

- BMS boards serve multiple functios:
 - Prevents over charging
 - Disconnects to prevent over discharge
 - Some have current limiting capabilities
 - Most automatically balance packs



Make sure you buy the CORRECT BMS

LiPO and LiFePO4 BMS's have different firmware settings! Incorrect application will ruin your battery and may start a fire.



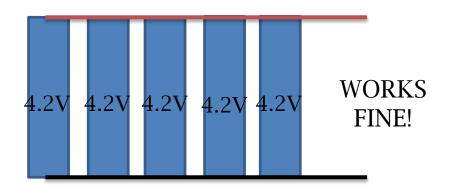
Wiring Ratings

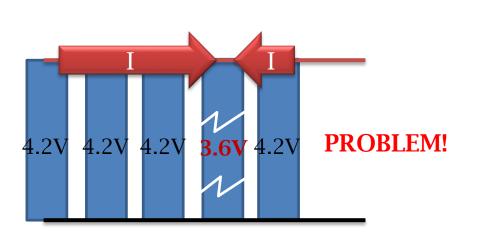
CM/A = circular mils per amp = current density

AWG		Bare	Bare									
MM SWG	Unit	Diameter Inches	Diameter MM	Nearest AWG	Equivile SWG	ent Size BWG	Area in Circular Mils	Milli-Ohms Per Foot	Milli-Ohms Per Meter	@ 60 CM/A	Max Current @ 75 CM/A	Max Current @ 300 CM/A
				AWG								
5	SWG	0.212000	5.3848	4	5	5	44,942.7	0.2307	0.7569	749.05	599.24	149.81
4	AWG	0.204000	5.1816	4	5	6	41,614.8	0.2492	0.8175	693.58	554.86	138.72
6	BWG	0.203000	5.1562	4	6	6	41,207.8	0.2516	0.8255	686.80	549.44	137.36
4.5	AWG	0.192800	4.8971	4.5	6	7	37,170.8	0.2790	0.9152	619.51	495.61	123.90
5	AWG	0.182000	4.6228	5	7	7	33,123.0	0.3130	1.027	552.05	441.64	110.41
7	BWG	0.179000	4.5466	5	8	7	32,040.1	0.3236	1.062	534.00	427.20	106.80
5.5	AWG	0.171693	4.3610	5.5	7	8	29,477.6	0.3518	1.154	491.29	393.04	98.259
8	BWG	0.164000	4.1656	6	8	8	26,895.2	0.3855	1.265	448.25	358.60	89.651
6	AWG	0.162023	4.1154	6	7	8	26,250.7	0.3950	1.296	437.51	350.01	87.502
6.5	AWG	0.152897	3.8836	6.5	9	9	23,376.8	0.4436	1.455	389.61	311.69	77.923
9	BWG	0.147000	3.7338	7	9	9	21,608.4	0.4799	1.574	360.14	288.11	72.028
7	AWG	0.144285	3.6648	7	9	9	20,817.6	0.4981	1.634	346.96	277.57	69.392
9	SWG	0.144000	3.6576	7	9	9	20,735.4	0.5001	1.641	345.59	276.47	69.118
7.5	AWG	0.136459	3.4661	7.5	9	10	18,620.5	0.5569	1.827	310.34	248.27	62.068
10	BWG	0.134000	3.4036	8	10	10	17,955.5	0.5775	1.895	299.26	239.41	59.852
3.35	MM	0.131890	3.3500	8	9	10	17,394.3	0.5961	1.956	289.91	231.92	57.981
8	AWG	0.128500	3.2639	8	10	10	16,511.8	0.6280	2.060	275.20	220.16	55.039
10	SWG	0.128000	3.2512	8	10	10	16,383.5	0.6329	2.076	273.06	218.45	54.612
3.15	MM	0.124016	3.1500	8	10	11	15,379.4	0.6742	2.212	256.32	205.06	51.265
8.5	AWG	0.121253	3.0798	8.5	10	11	14,701.9	0.7053	2.314	245.03	196.02	49.006
11	BWG	0.120000	3.0480	9	11	- 11	14,399.6	0.7201	2.362	239.99	191.99	47.999
3	MM	0.118110	3.0000	9	10	11	13,949.6	0.7433	2.439	232.49	185.99	46.499
11	SWG	0.116000	2.9464	9	11	11	13,455.6	0.7706	2.528	224.26	179.41	44.852
9	AWG	0.114400	2.9058	9	11	11	13,087.0	0.7923	2.599	218.12	174.49	43.623
2.8	MM	0.110236	2.8000	9	11	12	12,151.6	0.8533	2.800	202.53	162.02	40.505
12	BWG	0.109000	2.7686	10	12	12	11,880.7	0.8728	2.863	198.01	158.41	39.602
9.5	AWG	0.107979	2.7427	9.5	11	12	11,659.1	0.8893	2.918	194.32	155.46	38.864
2.65	MM	0.104331	2.6500	10	11	12	10,884.5	0.9526	3.125	181.41	145.13	36.282
12	SWG	0.104000	2.6416	10	12	12	10,815.7	0.9587	3.145	180.26	144.21	36.052
10	AWG	0.101900	2.5883	10	12	12	10,383.3	0.9986	3.276	173.06	138.44	34.611
2.5	MM	0.098425	2.5000	10	12	13	9,687.20	1.070	3.512	161.45	129.16	32.291
10.5	AWG	0.096158	2.4424	10.5	12	13	9,246.10	1.121	3.679	154.10	123.28	30.820



Risks of Parallelization







Tesla battery cells are connected through small fuse wires to the bus bars

If <u>one</u> cell goes bad, it will bring the other cells down with it ...Often with very high current flow and heat.



Battery Charger Connectors

• The "squid" has:

TRX XT60 T-Plug JST EC3 EC5 Mini Ta

Mini Tamiya

Sermos Tamiva

Tamiya Futaba Receiver

Futaba Transmitter

Glow Ignitor

JR Receiver

JR Transmitter

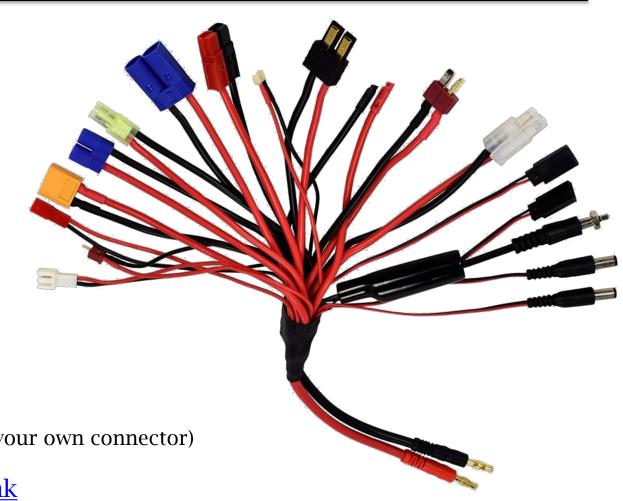
Micro Connector

Micro Ultra Plug Style

Pico Connector

Pigtails (to solder on your own connector)

AMAZON purchase link





Video Tutorials for portable LiFePO4 Batteries



Portable Ham Radio Battery Pack | DIY LiFePO4 QRP 128wh

Portable Ham Radio Battery | DIY LiFePO4 QRP 56wh



LiFePo4 battery and solar setup for ham radio



GO USE YOUR BATTERY





Thom W8TAM K-3314 Ionia Rec Area Michigan

